TECHNICAL SHEET

Article:	B0637 SKY ESD
Norm:	UNI EN ISO 20345:2011
Safety Class:	S1 P SRC ESD
ESD Protection:	CEI EN 61340-5-1:2008 and CEI EN 61340-4-3:2002 Environmental Class 1 (T=23°C, 12% Relative Humidity)
Footwear height:	Mod. A, H 80 mm (< 113 mm, Ref. EN 20345- 5.2.2)
Width	11,
Construction:	STROBEL; INJECTED BIDENSITY SOLE
Cleaning and maintenance:	Use only soft brushes and water. Do not use substances like alcohol, thinners, gasoline, oil or any other chemicals. Keep the footwear, dry and clean, in a proper place at room temperature.
Suggested fields:	Electronic (EPA=Electrostatic protected areas ESD), automotive, automated lines, pharmaceutical industry, medical field.

ESD Protection (Electrostatic discharges) for electronic devices

Suitable for use in EPA areas (Electrostatic discharges protected area)

Environmental class 1 (Temperature = 23±2°C; Relative Humidity = 12±3%)

Component	Description	Value	Norm Requirements	Norm
Entire footwear	Total resistance footwear/ground (footwear worn on a metal ground)	1,1 x 10^7 Ω	< 3,5 x 10^7 Ω	**CEI EN 61340-5-1**
	Sole electrical transversal resistance (footwear resistance)	6,4 x 10^7 Ω	≥ 10^5 Ω e ≤ 10^8 Ω	**CEI EN 61340-4-3**

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Entire footwear: components

Component	Description	Value	Norm Requirements	EN 20345
Metal-free	Impact resistance (200 J)	14 mm		
SLIMCAP	• Free height after impact		≥ 14 mm	5.3.2.3
toe-cap	Compression resistance (15 kN)	16 mm		
	• Free height after compression		≥ 14 mm	5.3.2.4
Sole (SRC)	Slip resistance	0,40		
	• SRA – Sole (entire sole)	0,36	≥ 0,32	5.3.5.4
	• SRA – Heel (Angle of 7°)	0,18	≥ 0,28	5.3.5.4
	• SRB – Sole (entire sole)	0,13	≥ 0,18	5.3.5.4
	• SRB – Heel (Angle of 7°)		≥ 0,13	5.3.5.4
Fresh'n Flex (P)	Puncture resistance	No perforation	≥ 1100 N	6.2.1.1.2
Footbed (A)	Antistatic properties			
	• Electrical resistance	Dry: 9,19 x 10^6 Ω	≥ 10^5 Ω , ≤ 10^9 Ω	6.2.2.2
		Humid: 6,53 x 10^6 Ω	≥ 10^5 Ω , ≤ 10^9 Ω	6.2.2.2
Sole/Upper	Thermal insulation			
Heat (HI)	Insole temperature increase	N/A	≤ 22°C	6.2.3.1
Cold (CI)	Insole temperature decrease	N/A	≤ 10°C	6.2.3.2
Heel (E)	Shock-absorption in the heel region	31 J	≥ 20 J	6.2.4
(WR)	Water resistance (Water absorption)	N/A	≤ 3 cm^2	6.2.5
(M)	Metatarsal protection	N/A	≥ 40 mm	6.2.6

Upper

Component	Description	Value	Norm Requirements	EN 20345
	Tear resistance	90 N	≥ 60 N	5.4.3
Microfibre	Traction resistance	N/A	≥ 15 N/mm^2	5.4.4
	Water steam permeability	1,5 mg/cm^2 h	≥ 0.8 mg/cm^2 h	5.4.6
	pH value	N/A	≥ 3,2	5.4.7
	Chromium VI	Not detected	Not detectable	5.4.9
	Water passed	N/A	≤ 0.2 g	6.3
	Water absorption	N/A	≤ 30%	6.3

Lining

Component	Description	Value	Norm Requirements	EN 20345
	Tear resistance	30 N	≥ 15 N	5.5.1
	Abrasion resistance	• Dry : the surface shows no holes	No holes till 51.200 cycles	5.5.2
3D hi-tech fabric		• humid: the surface shows no holes	No holes till 25.600 cycles	5.5.2
	Water steam release	7,2 mg/cm^2 h	≥ 2,0 mg/cm^2 h	5.5.3
	pH value	N/A	Not detectable	5.5.4
	Chromium VI	N/A	Not detectable	5.5.5

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Insole				
Component	**Description**	**Value**	**Norm Requirements**	**EN 20345**
Fresh'n flex	Thickness	3,5 mm	≥ 2,0 mm	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	107 mg/cm^2	≥ 70 mg/cm^2	5.7.3
	Water release	98 %	≥ 80 %	5.7.3
	Abrasion resistance (after 400 cycles)	No damage	Damage ≤ to norms reference	5.7.4.1
	Chromium VI	N/A	Not detectable	5.7.5

Removable footbed				
Component	**Description**	**Value**	**Norm Requirements**	**EN 20345**
Dry'n air	Thickness	3,5±0,5 mm	N/A	5.7.1
	pH value	N/A	Not detectable	5.7.2
	Water absorption	Permeable	Permeable or ≥ 70mg/cm^2	5.7.3
	Water release	Permeable	Permeable or ≥ 80%	5.7.3
	Abrasion resistance	No damage	Dry No holes till 25600 cycles Humid no holes till 12800 cycles	5.7.4.2
	Chromium VI	N/A	Not detectable	5.7.5

Sole				
Component	**Description**	**Value**	**Norm Requirements**	**EN 20345**
PU Midsole Outsole TPU SKIN: (TPU high density)	Sole thickness without profiles	6 mm	≥ 4 mm	5.8.1.1
	Profile height	2,7 mm	≥ 2,5 mm	5.8.1.3
	Tear resistance	5,6 kN/m	≥ 5 kN/m	5.8.2
	Abrasion resistance • relative volume loss	35 mm^3	≤ 250 mm^3	5.8.3
	Flexion resistance • Notches increase after 30.000 cycles	1,5 mm	≤ 4 mm	5.8.4
	• Hydrolysis	2 mm	≤ 6 mm	5.8.5
	Notches increase after 150.00 cycles	N/A	≥ 4 N/mm; (*)≥ 3 N/mm with sole ripping	5.8.6
	(HRO) Contact heat resistance (300°C)	N/A	No damage (melting, breaking)	6.4.1
	(FO) Fuel resistance (volume changes)	0,7%	≤ 12%	6.4.2

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